

## Water Treatment Products

# PRO600 COMMERCIAL REVERSE OSMOSIS SYSTEM

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PRO600 Commercial Reverse Osmosis System

### LOW COST DE-IONISED WATER PRODUCTION

Reverse Osmosis is a very economical method of converting tap water into de-ionised water and has many advantages over distillation and ion exchange processes. Water is produced on demand at a low flow rate, the product water is usually stored in a pressure vessel or tank ready for use.

The recovery of de-ionised water is approximately 50% of the input volume on the PRO600 system, rejected water can be recycled for wash water, grey water, toilet flush etc.

#### THE PRO600 SYSTEM

Pozzani's PRO600 Reverse Osmosis (RO) system is a compact freestanding or wall mounted module capable of producing up to 2000 litres of deionised water a day (dependent on conditions). RO is an extremely efficient method of converting tap water into demineralised water, a combination of post filtration cartridges can further produce High Priority or Ultrapure water for laboratory and other uses.

Pozzani specialises in small Reverse Osmosis systems, the PRO600 module is a completely integrated system which is simple to set-up, very easy to use and does not require expensive pretreatment essential for larger RO plant. The PRO 600 module includes:-

- Built in 240vAC 0.37 kW pressure pump
- On-line conductivity monitor with alarm
- Choice of 0-20uS or 0-200uS conductivity
- meters with alarm and optional relay contact
- Automatic high and low pressure cut outs
- Automatic membrane flush
- Pressure gauge
- 00000 Built in pre-filtration with choice of add-ons
  - Built in post filtration with choice of add-ons
- Ö Manual overrides for emergency use

#### **APPLICATIONS**

- $\bigcirc$ Laboratories
- Glass washing machines
- Ö Paint workshops
- Garages and workshops
- Ö Industrial applications (e.g. Laser cutter water reservoirs)
- $\bigcirc$ Anywhere de-ionised water is used regularly

### SCHEMATIC DIAGRAM OF TYPICAL INSTALLATION



Reverse Osmosis membranes reject approximately 90-95% of the Total Dissolved Solids (TDS), mains water with a conductivity of say 600uS should therefore yield a product water of around 30uS to 60uS. Higher quality water is achieved by post filtration cartridges which can reduce conductivity to virtually zero and achieve a mechanical filtration of 0.2 micron absolute.

UV can also be added as a post filtration stage to ensure sterility - please call for details where a specific water quality is required.

Technical Specifications PRO600	
Output per day*	2000 Lts
Recovery	Approx 50%
RO Membrane	3 x 3.4" x 20" TFC
Booster Pump	240v-0.37 kW Automatic Start-Stop
Membrane Flush	Automatic
Feed Pressure Gauge	e 0-160 psi
Conductivity Meter	Digital display with variable set-point alarm and relay contact
Conductivity Range	Choice of 0-20 <i>u</i> S or 0-200 <i>u</i> S Accuracy +/- 2% FS
Controls	Low pressure cut out High pressure or Float switch cut out on full tank
Electronics	240v - 50Hz & 24vDC - Transformers supplied
Module Dimension	Width 730mm x Height 950mm x Depth 460mm

#### Feed Water Requirements

Water Feed Temperature 4º C to 25º C Water Feed Pressure 4 - 6.5 bar (60 - 95psi) Chlorine <0.1mg/1 **Dissolved Iron** <0.2mg/1 Feed pH 3 to 11 Max Silt Density Index 5.0 (15 min) Max Feed Turbidity 1.0 NTU Max Feed Conductivity 500 ppm (approx. 1000*u*S/cm) NB - mains water usually meets these requirements after pre-filter treatment.



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\* Based on a water temperature of 16° C at a feed pressure of 60 psi. Lower temperature and pressure will reduce the production rate. ©2004 Pozzani Pure Water plc